

ASYMMETRIC SYNTHESIS OF OPTICALLY PURE (R)(-)-2-ACETYL-5,8-DIMETHOXY-1,2,3,4-TETRAHYDRO-
2-NAPHTHOL, A KEY INTERMEDIATE FOR OPTICALLY ACTIVE ANTHRACYCLINONE SYNTHESIS

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Summary: Asymmetric reduction of 2-acetyl-5,8-dimethoxy-3,4-dihydronaphthalene(3) with lithium aluminum hydride partially decomposed with (-)-N-methylephedrine and N-ethylaniline was found to give the optically active allylic alcohol((-)-4) in 92% optical yield. Optically pure (-)-4 obtained in 87% yield based on 3 by recrystallization, was elaborated to the title compound((R)(-)-1) according to the reaction scheme exploited in the preceding paper.

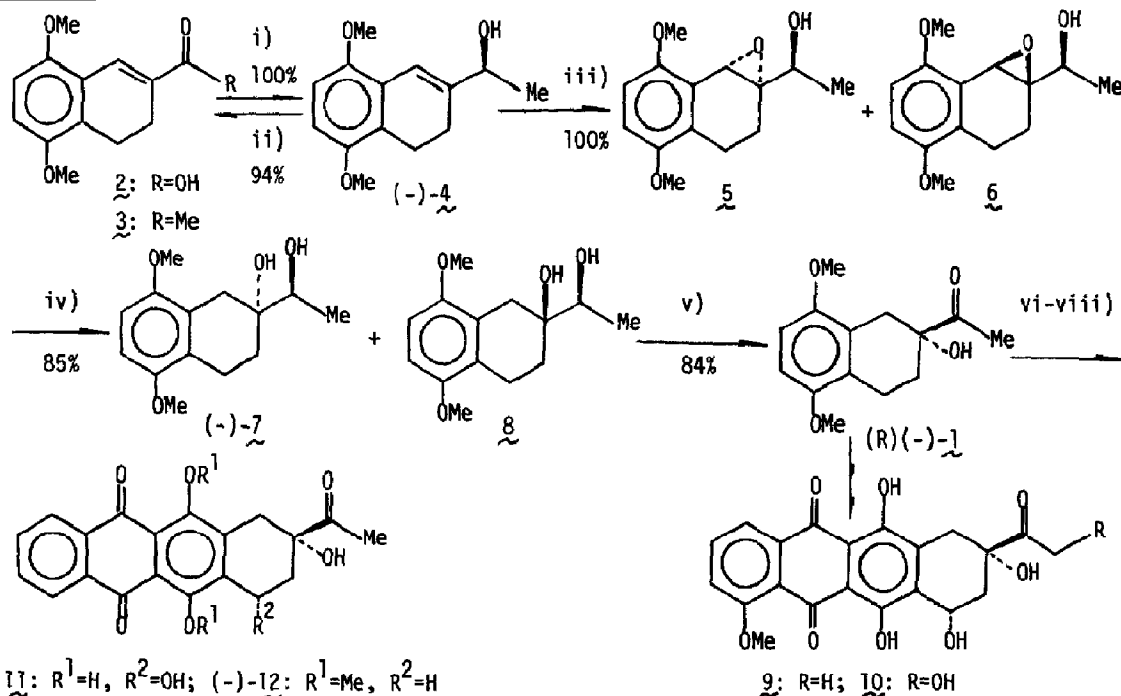
In the preceding paper,¹⁾ we have described the novel synthetic route to racemic 2-acetyl-5,8-dimethoxy-1,2,3,4-tetrahydro-2-naphthol((±)-1), a versatile synthetic intermediate of racemic anthracyclinone syntheses,²⁾ from readily available 5,8-dimethoxy-3,4-dihydro-2-naphthoic acid(2).³⁾ In order to apply the exploited synthetic scheme¹⁾ to the production of optically active (R)(-)-1,⁴⁾ being potentially useful for the syntheses of optically active anthracyclines,^{2,5,6)} an efficient method which could effect the asymmetric reduction of 2-acetyl-5,8-dimethoxy-3,4-dihydronaphthalene(3) derived from 2,¹⁾ was sought.

We have now found that the asymmetric reduction of 3 can be readily accomplished in high chemical and optical yields by employing lithium aluminum hydride(LiAlH₄) partially decomposed with (-)-N-alkylephedrine⁷⁾ and N-alkylaniline, as a reducing agent.

Reduction of 3¹⁾ with LiAlH₄(3.3 eq) partially decomposed with (-)-N-methylephedrine(3.4 eq) and N-ethylaniline(6.8 eq) in ether at -78°C for 3 hr, was found to give the optically active allylic alcohol((-)-4),^{8a,9,10)} mp 85-87°C, [α]_D²⁰ -18.9°(c=1.77, EtOH), in 94% yield after quenching with 5% aq HCl(stoichiometric amount¹¹⁾), extractive isolation with ether, and purification with preparative tlc(silica gel, C₆H₆-EtOAc 8:1). Recrystallization of this sample from hexane gave optically pure (-)-4,^{8,9,12)} showing mp 88-89°C and [α]_D²⁰ -20.5°(c=1.07, EtOH) in more than 80% yield based on 3. Based on the optical rotation of optically pure (-)-4, the optical yield of the asymmetric reduction can be estimated as 92% ee.¹³⁾

Results of the asymmetric reductions similarly examined by employing various amines as achiral additives, are summarized in Table I. It is quite obvious that N-alkylanilines having no steric hindrance in the vicinity of the nitrogen, especially N-ethylaniline, are the best achiral amine additives and that aliphatic secondary amines and heterocyclic amines afforded lower optical and chemical yields of (-)-4. Among other possible factors which may affect the optical and chemical yields of (-)-4, examinations on N-alkyl substituents of (-)-N-alkylephedrine,⁷⁾ reaction solvents, and reaction temperatures were also carried out, affording the

Scheme I



i) $LiAlH_4$ - $(-)$ -N-methylephedrine-PhNH₂ in Et_2O , $-78^\circ C$, 6 hr. ii) DDQ (1.0 eq) in C_6H_6 , rt, 1 hr.
 iii) $t\text{-BuOOH-VO(acac)}_2$ in C_6H_6 , rt, 1.5 hr. iv) $LiAlH_4$ in THF, rt, 2 hr.
 v-viii) See ref. 1, Scheme I.

Table I Asymmetric Reduction of 2-Acetyl-5,8-dimethoxy-3,4-dihydronaphthalene ($\underline{3}$) by $LiAlH_4$ Decomposed with $(-)$ -methylephedrine and Achiral Amine Additives^{a)}

Run	Achiral Amine Additives	$(-)\text{-}\underline{4}$ Chemical Yields (%) ^{b)}	$(-)\text{-}\underline{4}$ Optical Yields (%) ^{c)}	Run	Achiral Amine Additives	$(-)\text{-}\underline{4}$ Chemical Yields (%) ^{b)}	$(-)\text{-}\underline{4}$ Optical Yields (%) ^{c)}
1	PhNHMe	97	86	8	n-BuNHMe	7	_{d)}
2	PhNH ₂	94	92	9	Cyclohex-NHMe	46	24
3	PhNHn-Bu	96	86	10	Pyrrolidine	0	-
4	PhNHt-Bu	36	13	11	Piperidine	16	27
5	3,5-DiMePhNH ₂	95	80	12	Morpholine	23	7
6	2,6-DiMePhNHMe	62	2	13	Pyrrole	0	-
7	PhNHPh	94	84	14	Carbazole	18	_{d)}

a) All reactions were carried out using $LiAlH_4$ (3.3 eq) partially decomposed with $(-)$ -N-methylephedrine (3.4 eq) and achiral amine additives (6.8 eq) in ether at $-78^\circ C$ for 3 hr. b) Based on $\underline{3}$ after purification with preparative tlc (silica gel, C_6H_6 -EtOAc 8:1). c) Optically pure $(-)\text{-}\underline{4}$ shows $[\alpha]_D^{20} -20.5^\circ$ ($c=1.07$, EtOH). d) Measurement of optical rotation was not attempted.

results shown in Table II. These studies definitely established the optimized reaction condition for the asymmetric reduction of $\underline{3}$.¹⁶⁾

Table II Effects of N-Alkyl Substituents of (-)-N-Alkylephedrine(A), Reaction Solvents(B), and Reaction Temperatures(C) on the Asymmetric Reduction of 2-Acetyl-5,8-dimethoxy-3,4-dihydronaphthalene(3)^{a)}

A			B			C		
N-Alkyl Substs.	(-)-4 ^{b)} Optical Yields(%) ^{c)}		Solvents	(-)-4 ^{b)} Optical Yields(%) ^{c)}		Temp. (C°)	(-)-4 ^{b)} Optical Yields(%) ^{c)}	
	Chemical Yields(%) ^{b)}	Optical Yields(%) ^{c)}		Chemical Yields(%) ^{b)}	Optical Yields(%) ^{c)}			
			Ether	94	92	+35	95	69
Me	94	92	THF	59	5	0	98	79
Et	73	76	Toluene	62	28	-20	93	82
i-Bu	58	75	DME	16	- ^{d)}	-78	94	92
PhCH ₂	82	82	Methylal	0	-	-100	53	92

a) All reaction were performed using LiAlH₄ partially decomposed with (-)-N-alkylephedrine(for A)(3.4 eq) or (-)-N-methylephedrine(for B and C)(3.4 eq) and N-ethylaniline(6.8 eq) in ether (for A and C) at -78°C(for A and B) for 3 hr. b-d) See Table I, footnote b-d).

In a large scale preparation of (-)-4, evaporation of the ethereal extracts obtained after 6 hrs' reaction, gave crude optically active (-)-4, ^{8a,9,10)} $[\alpha]_D^{20} -18.8^\circ (c=1.83, \text{EtOH})$, 92% ee, in 100% yield. Direct recrystallization of this sample from hexane afforded optically pure (-)-4, ^{8,9)} mp 88-89°C, $[\alpha]_D^{20} -20.4^\circ (c=1.55, \text{EtOH})$, in 87% yield based on 3. Evaporation of the mother liquor from the recrystallization yielded (-)-4, ^{8a,9)} of low optical purity, $[\alpha]_D^{20} -3.6^\circ (c=2.79, \text{EtOH})$, 18% ee, in 15% yield, which on oxidation with 2,3-dichloro-5,6-dicyano-1,4-benzoquinone(DDQ), recovered 3¹⁾ in 94% yield. From the aqueous layer which was obtained by quenching with 5% HCl, a mixture of (-)-N-methylephedrine and N-ethylaniline was recovered as an oil in 98% yield by successive treatment with aq NaOH and extractive isolation with ethyl acetate. Fractional distillation of the mixture gave (-)-N-methylephedrine, bp 120°C(0.01 mmHg), $[\alpha]_D^{20} -29.1^\circ (c=4.59, \text{MeOH})$, without racemization and N-ethylaniline, bp 87-90°C(15 mmHg), in 83% and 100% recovery yields, respectively.

Preparation of (R)(-)-1 from optically pure (-)-4 was readily accomplished according to the previously established reaction scheme.¹⁾ Thus, epoxidation of (-)-4 gave a diastereomeric mixture of the α,β -epoxy alcohols(5 and 6)^{8a,9)} as an unstable oil, which, without separation, was subjected to reduction, giving the crystalline vicinal-diol as a mixture of two diastereomers((-)-7 and 8), ^{8a,9)} mp 140-150°C, $[\alpha]_D^{20} -39.3^\circ (c=1.04, \text{EtOH})$. The predominantly formed diastereomer((-)-7), ^{8,9)} mp 154-155°C, $[\alpha]_D^{20} -49.7^\circ (c=0.50, \text{EtOH})$, could be isolated by recrystallization from ether. Oxidation of (-)-7 with Fetizon reagent followed by recrystallization from chloroform-ether gave optically pure (R)(-)-1, ^{8a,9,12)} mp 128-129°C, $[\alpha]_D^{20} -47.1^\circ (c=1.11, \text{CHCl}_3)$ (lit.,³⁾ mp 128-129°C, $[\alpha]_D^{20} -48.2^\circ (c=0.982, \text{CHCl}_3)$; lit.,⁵⁾ mp 130-132°C, $[\alpha]_D^{20} -50^\circ (c=1, \text{CHCl}_3)$). When the same oxidation was attempted using a mixture of (-)-7 and 8, partially optically active (R)(-)-1, ^{8a,9)} mp 123-127°C, $[\alpha]_D^{20} -42.5^\circ (c=0.89, \text{CHCl}_3)$, was obtained after evaporation of the organic extracts. The optical purity of this sample calculated as 90% ee, reveals that the formation ratio of 5 to 6 on the epoxidation of (-)-4 is 95:5. This figure is in good agreement with the value for the racemic compound determined by NMR.¹⁾

While the synthetic routes from (R)(-)-1 to optically active anthracyclines such as

daunomycinone(9), adriamycinone(10), and 4-demethoxydaunomycinone(11) have been established,² optically pure (-)-7-deoxy-4-demethoxydaunomycinone dimethyl ether((-)-12),^{8a,9,12} mp 139-140 °C, $[\alpha]_D^{20}$ -23.0°(c=1.06, CHCl₃)(lit.,^{5a}) mp 142-144°C, $[\alpha]_D^{20}$ -32°(c=1, CHCl₃), was prepared from (R)(-)-1 according to the reported procedure.⁵ Tetracyclic (-)-12 is a key intermediate for the synthesis of 11, the aglycone of 4-demethoxydaunorubicin having improved therapeutic properties.²

It is worth noting that, considering high chemical and optical yields, operational simplicity, use of readily available (-)-N-methylephedrine⁷) as a chiral source, and efficient recovery of the chiral source after the reduction, the exploited asymmetric reduction of 3 might fulfill the criteria required for the practical asymmetric synthesis.¹⁷⁾

References and Notes

- 1) S. Terashima, N. Tanno, and K. Koga, *Tetrahedron Letters*, preceding paper.
- 2) See ref. 1, footnote 1.
- 3) S.-s. Jew, S. Terashima, and K. Koga, *Chem. Pharm. Bull.*(Tokyo), 27, 2351(1979).
- 4) Chemical resolution of (±)-1⁵) and the asymmetric halolactonization utilizing (S)-proline as a chiral source³) have been employed for synthesizing optically pure (R)(-)-1.
- 5) a) F. Arcamone, L. Bernardi, B. Pateri, and A. Di Marco, *Ger. Offen.*, 2,601,785(July 29, 1976). b) F. Arcamone, *et al.*, *Cancer Treat. Rep.*, 60, 829(1976).
- 6) See ref. 1, footnote 4.
- 7) T. Mashiko, S. Terashima, and S. Yamada, *Yakugaku Zasshi*, 100, 319(1980).
- 8) a) IR and NMR spectra were in agreement with the assigned structure. b) Satisfactory analytical data were obtained for this compound.
- 9) This sample showed identical chromatographic(tlc) and spectral(IR and NMR) properties with those of the racemic modification.¹⁾
- 10) Taking into account the stereochemistry in the epoxidation of (-)-4 and the successful synthesis of (R)(-)-1 from (-)-4, the absolute configuration of (-)-4 was deduced to belong to (S)-series. Asymmetric reduction of acetophenone by the same condition as for 3 afforded (S)(-)-1-phenylethanol, bp 160°C(5 mmHg)(bath temp.), $[\alpha]_D^{20}$ -37.2°(c=5.10, cyclopentane), 86% ee, in 87% yield(S. Terashima, N. Tanno, and K. Koga, unpublished results). This result also supports the assigned absolute configuration of (-)-4.
- 11) Use of an excess amount of aq HCl gave rise to the racemization of (-)-4.
- 12) The optical purity of this sample was further ascertained by its NMR spectra recorded in the presence of chiral shift reagent(Eu(hfc)₃).
- 13) Attempted asymmetric reductions of 3 according to the reported methods gave (-)-4 in lower chemical and optical yields(reducing agent; condition; chemical yield; optical yield). LiAlH₄(3.3 eq)-(-)-N-methylephedrine(3.3 eq)-m-xyleneol(6.6 eq) in ether;¹⁴⁾ -20°C, 3 hr; 11%; 13% ee. LiAlH₄(2.36 eq)-(S)-2-(anilinoethyl)pyrrolidine(2.73 eq) in ether;¹⁵⁾ -78°C, 5 hr; 60%; 54% ee.
- 14) J.P. Vigneron and I Jacquet, *Tetrahedron*, 32, 939(1976).
- 15) M. Asami, H. Ohno, S. Kobayashi, and T. Mukaiyama, *Bull. Chem. Soc. Japan*, 51, 1869(1978).
- 16) The detailed reduction mechanism will be discussed in the full paper.
- 17) D. Valentine, Jr. and J.W. Scott, *Synthesis*, 1978, 329.

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